01: PRODUCT IDENTIFICATION

RHINO PRODUCTS USA
1633 THORNWOOD DRIVE
HEATH, OH 43056 USA

Product Name: Rhino Carbon Fiber™ Unidirectional

02: DESCRIPTION

Rhino Carbon Fiber™ Unidirectional is a high strength, unidirectional carbon fiber fabric. Equipped with weft fibers that keep the fabric stable. The material is field laminated using Structural-Adhesive Epoxy to form a carbon fiber reinforced polymer (CFRP) used to strengthen structural concrete elements.

03: WHERE TO USE:

Load Increases
- Increased loading capacity
- Installation of heavy machinery in industrial buildings
- vibrating structures
- Changes of building utilization
- Meeting of changed standards or specifications

Seismic Strengthening
- Column wrapping
- Masonry walls

Damage to Structural Parts
- Aging of construction material
- Vehicle impact
- Fire and blast resistance
- Prevention of defects caused by earthquakes

Change in Structural System
- Removal of walls or columns
- Removal of slab sections for openings

Design or Construction Defects
- Insufficient reinforcements
- Insufficient structural depth

04: ADVANTAGES

- Used for shear, confinement or structural strengthening
- Non-corrosive
- Flexible, can be wrapped around complex geometries
- Alkali Resistant
- High Strength
- Low aesthetic impact
- Light Weight
- Fiber orientation tailor-made

05: TYPICAL DATA

RESULTS MAY DIFFER BASED UPON STATISTICAL VARIATIONS DEPENDING UPON MIXING METHODS AND EQUIPMENT, TEMPERATURE, APPLICATION METHODS, TEST METHODS, ACTUAL SITE CONDITIONS AND CURING CONDITIONS.

Storage Conditions
Store dry at 40° - 95°F (4° - 35°C)

Shelf Life
2 years from date of production

Color
Black

Primary Fiber Direction
Unidirectional

Areal Weight
300g/m² ± 5%

FIBER PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>English</th>
<th>Metric</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tensile Strength</td>
<td>710 ksi</td>
<td>4,900 MPa</td>
</tr>
<tr>
<td>Tensile Modulus</td>
<td>36.3 Msi</td>
<td>250 GPa</td>
</tr>
<tr>
<td>Elongation</td>
<td>2%</td>
<td></td>
</tr>
<tr>
<td>Density</td>
<td>.065 lbs/in³</td>
<td>1.79 g/cm³</td>
</tr>
<tr>
<td>Nominal Thickness</td>
<td>.0175 in</td>
<td>0.4445 mm</td>
</tr>
</tbody>
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06: HOW TO USE: SURFACE PREP

Surface must be clean and sound. It may be dry or damp, but free of standing water and frost. Remove a light layer of concrete from the surface work areas. Consult the current product data sheets for Rhino Carbon Fiber™ for additional information on surface preparation.

Existing uneven surfaces must be filled with an appropriate repair mortar/hydraulic cement. The adhesive strength of the concrete must be verified after surface preparation by random pull-off testing (ASTM D-4541) at the discretion of the engineer. Minimum tensile strength, 200 psi (1.4 MPa) with concrete substrate failure.

Preparation Work: Concrete - Blast clean, shot-blast or use other approved mechanical means to provide a roughened, open-textured surface.

Round all corners to 1/2” radius in certain “contact critical” applications and at the engineers discretion, a thorough cleaning of the substrate using low pressure sand or water blasting may be sufficient.

07: APPLICATION

Application prior to placing the fabric, scarify the concrete surface using dustless grinding system. The fabric may also be manually saturated using your hand, a roller prior or scraper to placement. In either case, installation of this system should be performed only by a trained contractor. In fiber direction, overlapping of the fabric must be at least 10mm or as per the project specifications. Overlapping sections of additional layers should be distributed over the column circumference.

08: TOOLING & FINISHING

Fabric can be cut to appropriate lengths by using scissors. Since the dull or worn cutting implements can damage, weaken or fray the fabric, their use should be avoided.

09: LIMITATIONS

• Design calculations must be made and certified by an independent licensed professional engineer.
• System is a vapor barrier. Concrete should not be fully encapsulated in areas of freeze/thaw.